



aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



P3Y Series Air preparation system

3/4" & 1" Body ported

Catalogue no. PDE2631TCUK June 2011



ENGINEERING YOUR SUCCESS.

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 **WARNING**

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The System

The P3Y system allows units to be connected together, without the use of pipe connectors, saving space; providing constant mounting centres; whilst maintaining a modern aesthetically pleasing appearance.

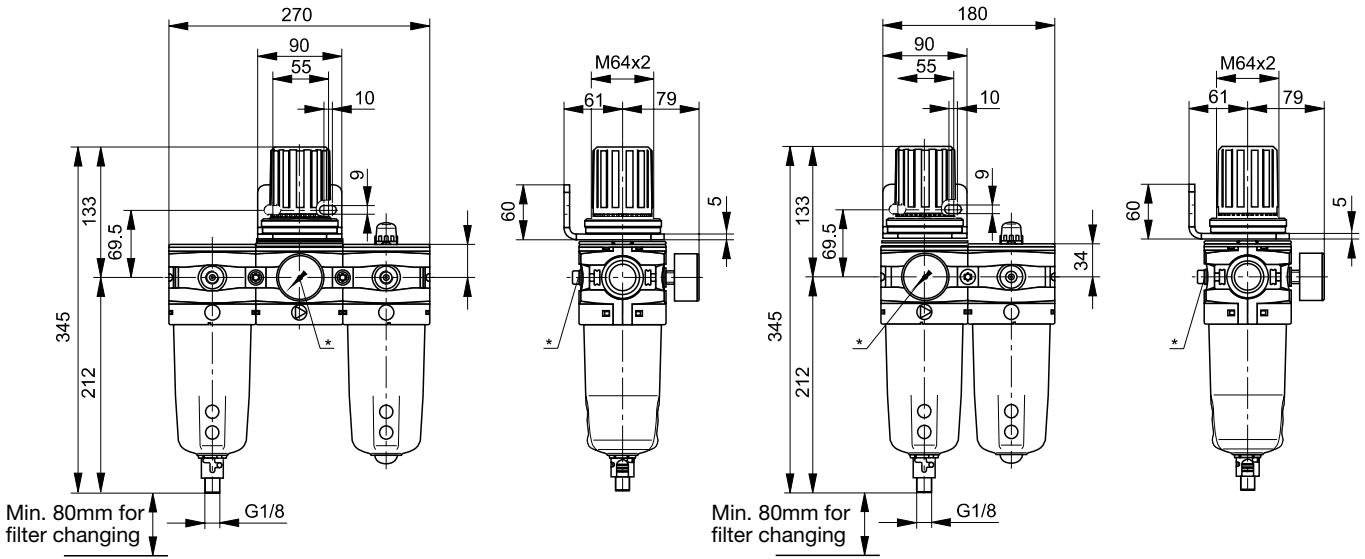
The P3Y Filters are specially designed to efficiently filter out rust, dirt, moisture and other impurities from compressed air lines. Operation is fully automatic with a minimum of pressure drop. Coalescing filters and adsorber filters for high purity air are also included in the P3Y series.

The P3Y Regulators are designed to provide quick response and accurate pressure regulation for the most demanding hi-flow industrial applications. The rolling diaphragm was designed for long trouble-free operation and will not rupture or tear under high cycle or other demanding applications.

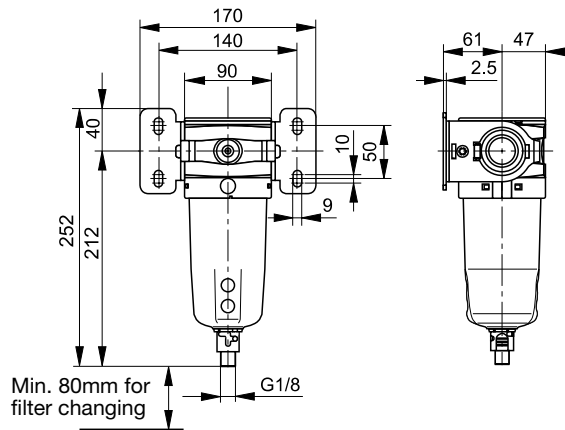
The P3Y mist lubricators are designed to provide lubrication for many general purpose applications in a pneumatic system.



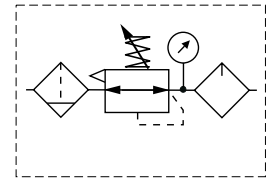
Recommended Wall Mounting Configurations



* Gauge port 1/4"

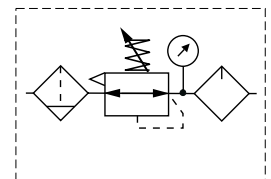


Popular Combinations



Filter + Regulator + Lubricator Combinations
40 micron element, 12 bar Regulator + Gauge and Wall Mounting Bracket

Port size	Combined Manual/Semi-Auto Drain	Flow dm ³ /s	Weight (kg)	Auto Drain	Flow dm ³ /s	Weight (kg)
G ³ / ₄	P3YCB16SGCNFLNF	91	3.3	P3YCB16SGANFLNF	91	3.3
G1	P3YCB18SGCNFLNF	174	3.3	P3YCB18SGANFLNF	174	3.3



Filter/Regulator + Lubricator Combinations
40 micron element, 12 bar Regulator + Gauge and Wall Mounting Bracket

Port size	Combined Manual/Semi-Auto Drain	Flow dm ³ /s	Weight (kg)	Auto Drain	Flow dm ³ /s	Weight (kg)
G ³ / ₄	P3YCA16SGCNFLNF	101	2.8	P3YCA16SGANFLNF	101	2.8
G1	P3YCA18SGCNFLNF	168	2.8	P3YCA18SGANFLNF	168	2.8

* Flow measured with 10 bar inlet pressure, 6.3 bar set pressure, 1 bar pressure drop.

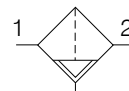
Options:

P 3 Y	C				S G		N		L N F
Filter/Regulator + Lub	A	BSPP (G)	1	3/4	6	Combined Manual/Semi Auto Drain	C	0 - 12 bar with gauge	F
Filter + Regulator + Lub	B	NPT	9	1	8			0 - 16 bar with gauge	J
					Auto Drain	A			

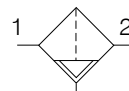
Filter



Symbols



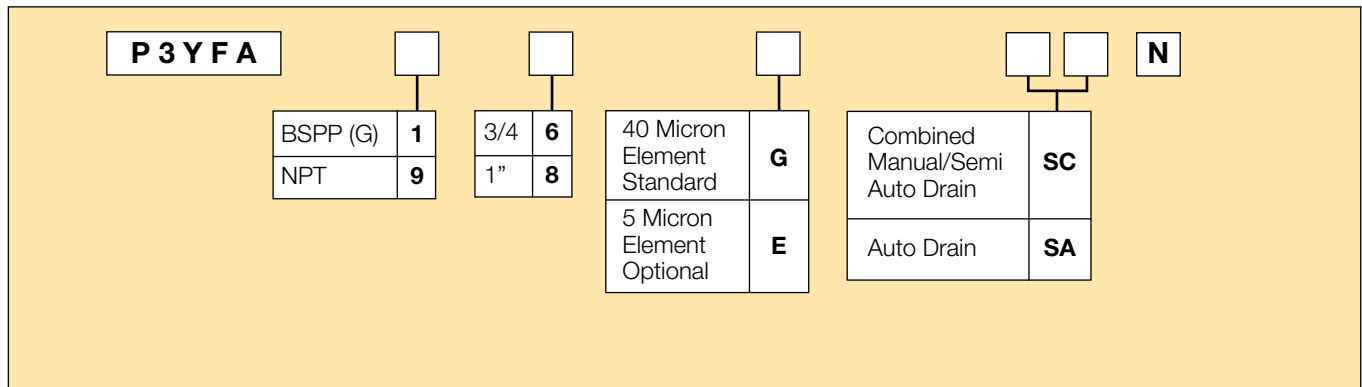
Manual / Semi auto drain



Auto drain

- Integral 3/4 or 1" ports (BSPP & NPT)
- High efficiency particulate element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminium construction
- Low temperature -40°C with combined manual/semi-auto drain as standard

Options:



Port size	Description	Order Code	Flow dm ³ /s *	Max bar	Min temp °C	Max temp °C	Bowl capacity cm ³	Height mm	Width mm	Depth mm	Weight kg
3/4	Combined manual/semi auto drain	P3YFA16GSCN	116	17.5	-40	60	130	244	90	94	0.9
3/4	Auto drain	P3YFA16GSAN	116	17.5	-10	60	130	244	90	94	0.9
1"	Combined manual/semi auto drain	P3YFA18GSCN	119	17.5	-40	60	130	244	90	94	0.9
1"	Auto drain	P3YFA18GSAN	119	17.5	-10	60	130	244	90	94	0.9

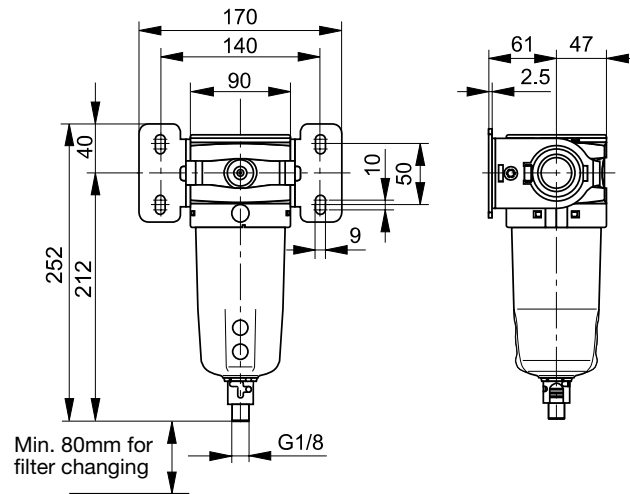
* flow with 6,3 bar inlet pressure and 0,5 pressure drop.

Technical Information

Fluid:	Compressed air
Maximum inlet pressure*:	17.5 bar
Temperature range*:	
Auto drain :	-10°C to +60°C
Combined drain :	-40°C to +60°C
Particle removal:	5 & 40 micron
Air quality:	Within ISO 8573-1 : 1991 Class 3 and 5 (particulates) Within ISO 8573-1 : 2001 Class 6 and 7 (particulates)
Typical flow with 40µm element 6,3 bar inlet pressure and 0.5 bar pressure drop:	119 dm ³ /s
Manual/Semi-auto drain:	Closed at 0.8 bar G1/8 thread
Auto drain: bowl pressure to close drain Operating range manual override facility (depress pin)	0.8 bar 0.8 to 17.5 bar Ø 10mm brass connection
Bowl sump capacity:	130 cm ³

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C

Dimensions (mm)



Service kits

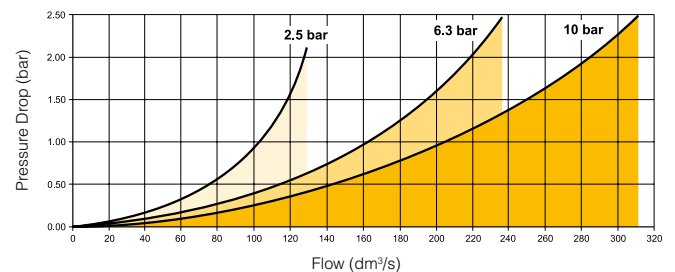
Description	Order code
5 micron element kit	P3YKA00ESE
40 micron element kit	P3YKA00ESG
Bowl kit with combined manual/semi auto drain	P3YKA00BSC
Bowl kit with auto drain	P3YKA00BSA

Material Specification

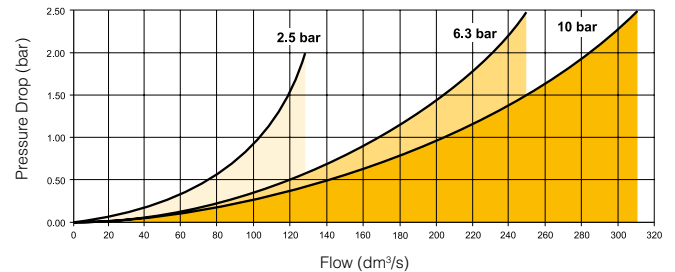
Body:	Aluminium
Sight glass:	Polypropylene
Body cover:	ABS
Element:	Sintered P.E.
Seals:	Nitrile NBR
Drains:	Manual / Semi-auto: Acetal Automatic: PA / Brass connection

Flow characteristics

(3/4) 40 Micron Filter



(1") 40 Micron Filter



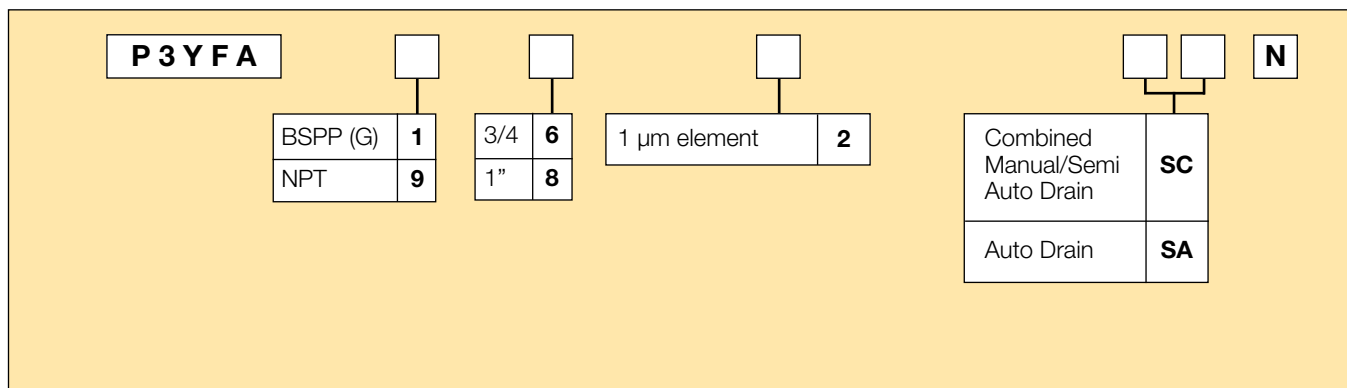
Dust Filter



- Extended dust filter element provides greater filtration surface area.
- Integral 3/4 or 1" ports (BSPP & NPT)
- Removes dust particles
- Dust free air for critical applications, such as air gauging, pneumatic instrumentation and control

Note: To optimise the life of the dust 1µm element, it is advisable to install a P3YFA pre-filter with a 5 or 40 micron element upstream of the coalescing filter.

Options:



Port size	Description	Order Code	Flow dm ³ /s *	Max bar	Min temp °C	Max temp °C	Bowl capacity cm ³	Height mm	Width mm	Depth mm	Weight kg
3/4	Dust Filter 1µm, Combined manual/semi auto drain	P3YFA162SCN	137	17.5	-10	60	130	360	90	94	1.6
3/4	Dust Filter 1µm, auto drain	P3YFA162SAN	137	17.5	-10	60	130	360	90	94	1.6
1"	Dust Filter 1µm, Combined manual/semi auto drain	P3YFA182SCN	145	17.5	-10	60	130	360	90	94	1.6
1"	Dust Filter 1µm, auto drain	P3YFA182SAN	145	17.5	-10	60	130	360	90	94	1.6

* flow with 6,3 bar inlet pressure and 0,5 pressure drop

Technical Information

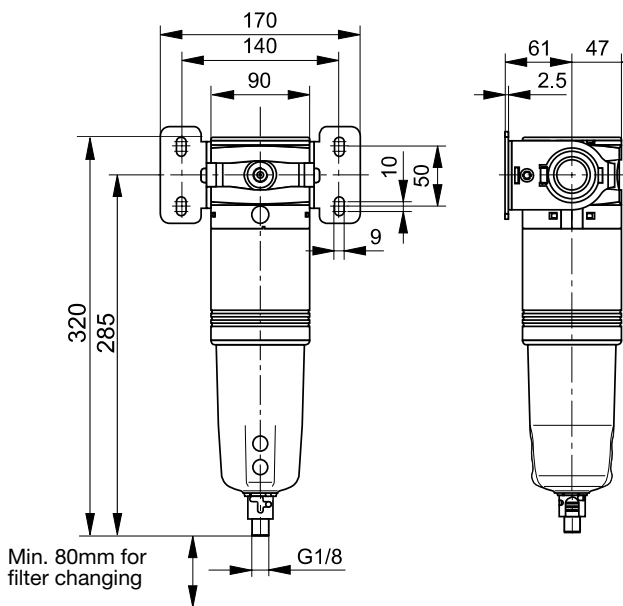
Fluid:	Compressed air
Maximum inlet pressure*:	17.5 bar
Temperature range*:	-10°C to +60°C
Typical flow element @ 6,3 bar inlet pressure and 5 bar pressure drop:	145 dm ³ /s
Manual/Semi-auto drain:	Bowl pressure to close drain 0.8 bar G1/8" thread
Auto drain: bowl pressure to close drain Operating range manual override facility (depress pin)	0.8 bar 0.8 to 17.5 bar Ø 10mm brass connection
Bowl sump capacity:	130 cm ³

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C

Material Specification

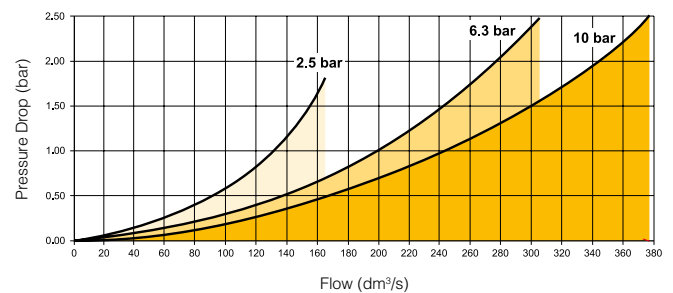
Body:	Aluminium
Sight glass:	Polypropylene
Filter cover:	ABS
Seals:	Nitrile NBR
Drains:	Manual / Semi-auto: Acetal Automatic: PA / Brass connection
Coalescing element:	Borosilicate & Nano fibres
Top & bottom end cap:	Aluminium
Support cylinders:	Grade 430 stainless steel
Support media:	Polypropylene
Ensapulate:	Epoxy resin / Hardener

Dimensions (mm)



Flow characteristics

(1") 1µm Dust Filter Saturated



Service kits

Description	Order code
1 micron coalescing element kit	P3YKA00ES9
Bowl kit with combined manual/semi auto drain	P3YKA00BSC
Bowl kit with auto drain	P3YKA00BSA

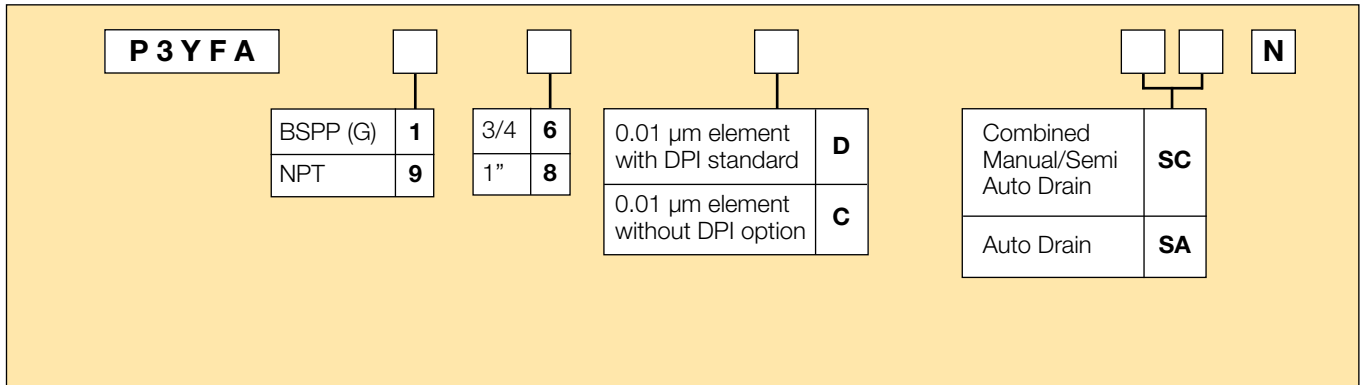
Coalescing Filter



- Extended high efficiency filter element provides greater filtration surface area.
- Integral 3/4 or 1" ports (BSPP & NPT)
- Removes liquid aerosols and sub micron particles
- Oil free air for critical applications, such as air gauging, pneumatic instrumentation and control

Note: To optimise the life of the coalescing element, it is advisable to install a P3YFA pre-filter with a 5 micron element upstream of the coalescing filter.

Options:



Port size	Description	Order Code	Flow dm ³ /s *	Max bar	Min temp °C	Max temp °C	Bowl capacity cm ³	Height mm	Width mm	Depth mm	Weight kg
3/4	Coalescing Filter 0.01µm, Combined manual/semi auto drain	P3YFA16DSCN	49	17.5	-10	60	130	340	90	94	1.6
3/4	Coalescing Filter 0.01µm, auto drain	P3YFA16DSAN	49	17.5	-10	60	130	340	90	94	1.6
1"	Coalescing Filter 0.01µm, Combined manual/semi auto drain	P3YFA18DSCN	59	17.5	-10	60	130	340	90	94	1.6
1"	Coalescing Filter 0.01µm, auto drain	P3YFA18DSAN	59	17.5	-10	60	130	340	90	94	1.6

* flow with 6,3 bar inlet pressure and 0,2 pressure drop

Technical Information

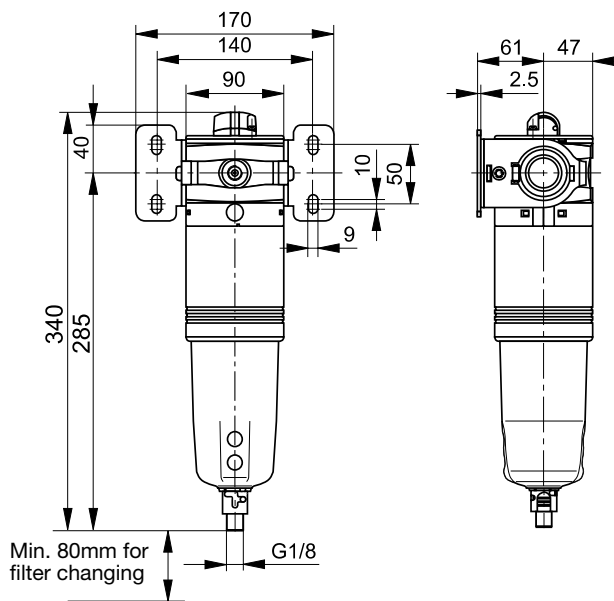
Fluid:	Compressed air
Maximum inlet pressure*:	17.5 bar
Temperature range*:	-10°C to +60°C
Media specifications:	
Coalescing efficiency	(0.3 to 0.6 micron particles): 99.97%
Max. oil carryover (PPM w/w):	0.008 mg/m ³
Typical flow element @ 6,3 bar inlet pressure and 0.2 bar pressure drop:	Dry element 0.01µm @ 59dm ³ /s
Manual/Semi-auto drain:	Bowl pressure to close drain 0.8 bar G1/8" thread
Auto drain:	
bowl pressure to close drain	0.8 bar
Operating range manual override facility (depress pin)	0.8 to 17.5 bar Ø 10mm brass connection
Bowl sump capacity:	130 cm ³

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C

Material Specification

Body:	Aluminium
Sight glass:	Polypropylene
Filter cover:	ABS
Coalescing element:	Borosilicate & Nano fibres
Top & bottom end cap:	Aluminium
Support cylinders:	Grade 430 stainless steel
Support media:	Polypropylene
Anti re-entrainment barrier:	Polyester
Ensapulate:	Epoxy resin / Hardener
Seals:	Nitrile NBR
Drains:	Manual / Semi-auto: Acetal Automatic: PA / Brass connection
Differential pressure indicator materials:	
Body:	Acetal
Internal parts:	Acetal
Spring:	Stainless steel
Seals:	Nitrile NBR
Support plate	ABS
Screws	Steel / zinc plated

Dimensions (mm)

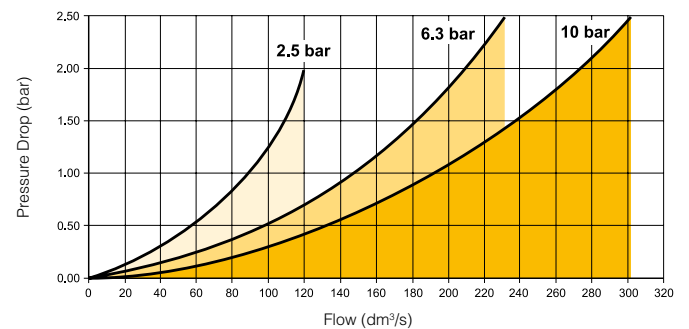


Service kits

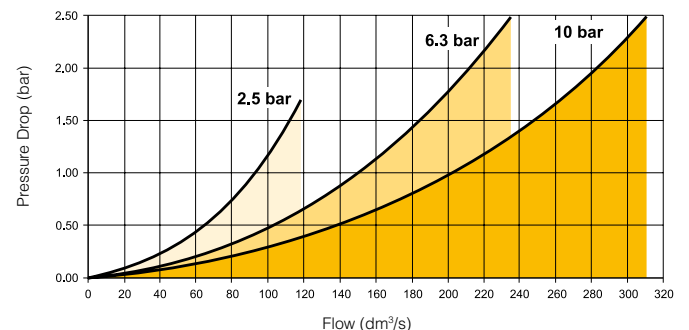
Description	Order code
0.01 micron coalescing element kit	P3YKA00ESC
Bowl kit with combined manual/semi auto drain	P3YKA00BSC
Bowl kit with auto drain	P3YKA00BSA
Differential pressure indicator kit	P3YKA00RQ

Flow characteristics

(3/4) 0.01µm Coalescing Filter Saturated



(1") 0.01µm Coalescing Filter Saturated



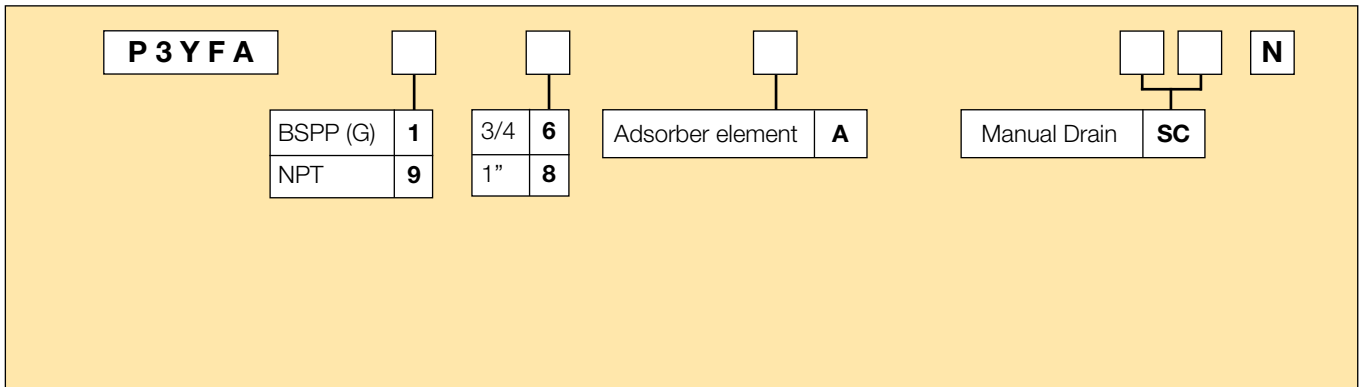
Adsorber Filter



- Integral 3/4 or 1" ports (BSPP & NPT)
- Adsorber activated carbon element removes oil vapours and most hydrocarbons

Note: To optimise the life of the adsorber element, it is advisable to install a P3Y coalescing 0.01 µm filter upstream of the adsorber filter.

Options:



Port size	Description	Order Code	Flow dm ³ /s *	Max bar	Min temp °C	Max temp °C	Bowl capacity cm ³	Height mm	Width mm	Depth mm	Weight kg
3/4	Adsorber Filter, Manual drain	P3YFA16ASCN	47	17.5	-10	60	130	340	90	94	1.5
1"	Adsorber Filter, Manual drain	P3YFA18ASCN	50	17.5	-10	60	130	340	90	94	1.5

* flow with 6,3 bar inlet pressure and 0,2 pressure drop

Technical Information

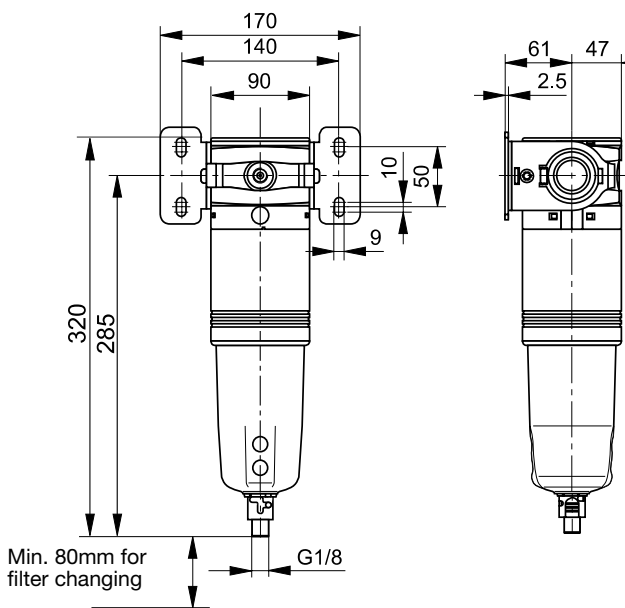
Fluid:	Compressed air	
Maximum inlet pressure*:	17.5 bar	
Temperature range*:	-10°C to +60°C	
Media specifications:		
Max. oil carryover (PPM w/w):	0.008 mg/m ³	
Typical flow at 6,3 bar inlet pressure and 0.2 bar pressure drop:	1" Adsorber	50 dm ³ /s
Manual drain / Semi-auto drain:	G1/8" thread	
Bowl sump capacity:	130 cm ³	

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C

Material Specification

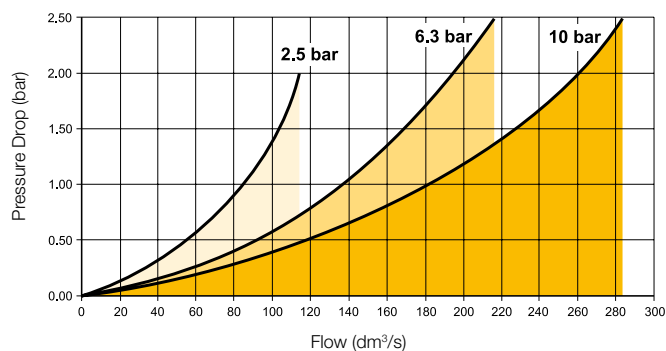
Body:	Aluminium
Sight glass:	Polypropylene
Filter cover:	ABS
Adsorber element:	Activated carbon
Top & bottom endcap:	Glass filled nylon
Seals:	Nitrile NBR
Bayonet support:	Nylon
Drain: Manual / Semi-auto:	Acetal

Dimensions (mm)

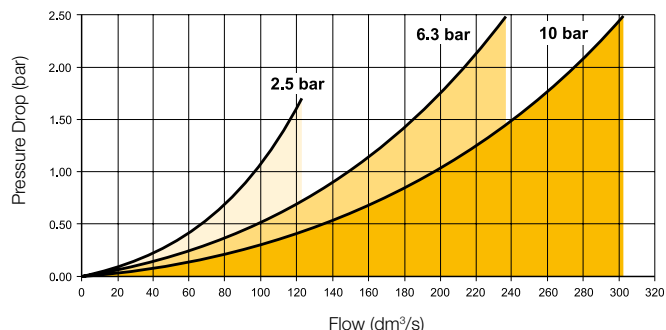


Flow characteristics

(3/4) Adsorber Filter



(1") Adsorber Filter



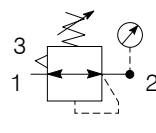
Service kits

Description	Order code
Adsorber element kit	P3YKA00ESA
Bowl kit with manual / semi-auto drain	P3YKA00BSC

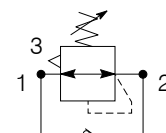
Regulator



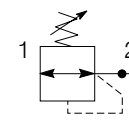
Symbols



Self relieving regulator with gauge



Reverse flow relieving regulator



Non relieving regulator

- Integral 3/4 or 1" ports (BSPP & NPT)
- Robust but lightweight aluminium construction
- Secondary pressure ranges 12 & 16 bar
- Rolling diaphragm for extended life
- Secondary aspiration plus rolling diaphragm provides quick response and accurate pressure regulation.
- Optional tamperproof regulator padlock
- Relieving & Non-relieving types
- Reverse flow / relieving option
- Low temperature -40°C with combined manual/semi-auto drain as standard

Options:

P 3 Y R A		□	□	□	□	□	□	N	
BSPP (G)	1	3/4	6	Relieving	B	Standard	N	0 - 12 bar No Gauge	E
NPT	9	1"	8	Non-relieving	N	Lockable type	A	0 - 16 bar No Gauge	H
				Reverse flow / Relieving	R			0 - 12 bar Gauge	F
								0 - 16 bar Gauge	J

Port size	Description	Order Code	Flow dm ³ /s *	Max bar	Min temp °C	Max temp °C	Height mm	Width mm	Depth mm	Weight kg
3/4	12 bar relieving	P3YRA16BNEN	155	17.5	-40	60	182	90	94	1.08
3/4	12 bar relieving + pressure gauge	P3YRA16BNFN	155	17.5	-10	60	182	90	94	1.13
1"	12 bar relieving	P3YRA18BNEN	321	17.5	-40	60	182	90	94	1.08
1"	12 bar relieving + pressure gauge	P3YRA18BNFN	321	17.5	-10	60	182	90	94	1.19
3/4	12 bar relieving, lockable	P3YRA16BAEN	155	17.5	-40	60	182	90	94	1.08
3/4	12 bar relieving lockable, + pressure gauge	P3YRA16BAFN	155	17.5	-10	60	182	90	94	1.13
1"	12 bar relieving, lockable	P3YRA18BAEN	321	17.5	-40	60	182	90	94	1.08
1"	12 bar relieving, lockable + pressure gauge	P3YRA18BAFN	321	17.5	-10	60	182	90	94	1.19

* Flow with 10 bar inlet pressure, 6,3 bar set pressure and 1 bar pressure drop.

Lockable regulators will require key lock kit (opposite page).

Technical Information

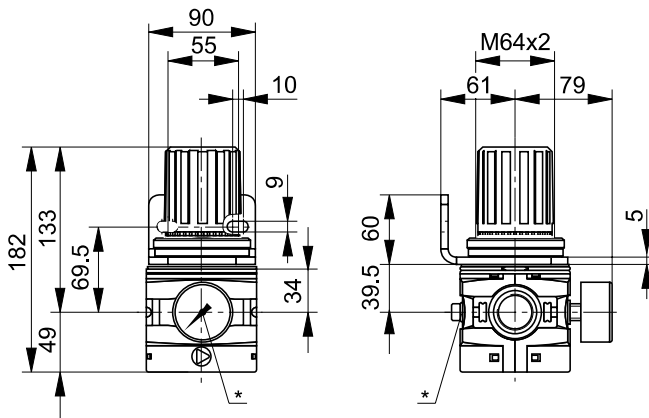
Fluid:	Compressed air
Maximum inlet pressure*:	17.5 bar
Temperature range*:	
Auto drain :	-10°C to +60°C
Combined drain :	-40°C to +60°C
Typical flow with 10 bar inlet pressure, 6.3 bar set pressure and 1 bar pressure drop:	1" size 321 dm ³ /s
Gauge port (x 2):	1/4"

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C

Material Specification

Body:	Aluminium
Bonnet:	Glass filled polyamide
Regulator cover:	ABS
Control Knob:	Glass filled polyamide
Valve:	Brass / NBR
Seals:	Nitrile NBR
Screws:	Steel / zinc plated

Dimensions (mm)



* 1/4" gauge port

Service kits

Description	Order code
Angle bracket + metal lock ring	P3YKA00MS
Panel mounting nut	P3YKA00MM
Key lock	P3XKA00AS
Diaphragm kit (relieving type)	P3YKA00RR
Diaphragm kit (non-relieving type)	P3YKA00RN

Key Lock Kit

This facilitates the tamperproofing of the lockable Regulators and Filter-Regulator units on request.

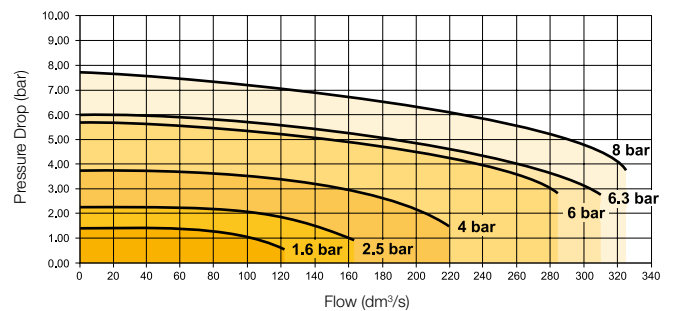


Order code

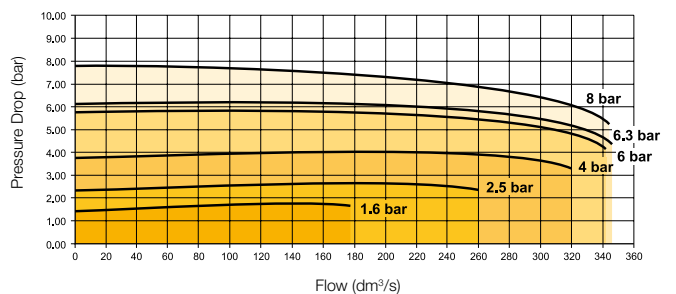
P3XKA00AS

Flow characteristics

Regulation characteristics: (3/4)



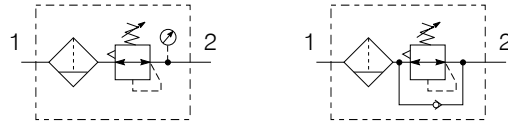
Regulation characteristics: (1")



Filter-Regulator

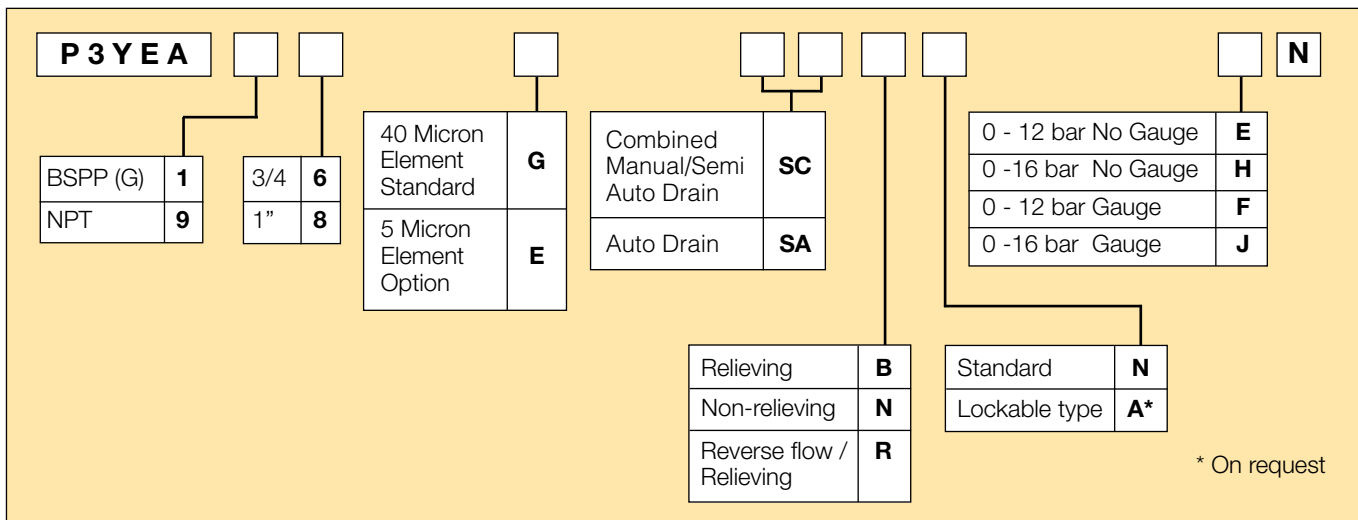


Symbols



- Integral 3/4 or 1" ports (BSPP or NPT)
- High efficiency element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminium construction
- Secondary pressure ranges 12 and 16 bar
- Rolling diaphragm for extended life
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Reverse flow / relieving option
- Low temperature -40°C with combined manual/semi-auto drain as standard

Options:



Port size	Description	Order Code	Flow dm ³ /s *	Max bar	Min temp °C	Max temp °C	Bowl capacity cm ³	Height mm	Width mm	Depth mm	Weight kg
3/4	12 bar, relieving, Combined manual/semi auto drain	P3YEA16GSCBNEN	190	17.5	-40	60	130	345	90	94	1.5
3/4	12 bar relieving, auto drain	P3YEA16GSABNEN	190	17.5	-10	60	130	345	90	94	1.5
3/4	12 bar, relieving, gauge Combined manual/semi auto drain	P3YEA16GSCBNFN	190	17.5	-10	60	130	345	90	94	1.5
3/4	12 bar relieving, gauge, auto drain	P3YEA16GSABNFN	190	17.5	-10	60	130	345	90	94	1.5
1"	12 bar, relieving, Combined manual/semi auto drain	P3YEA18GSCBNEN	237	17.5	-40	60	130	345	90	94	1.5
1"	12 bar relieving, auto drain	P3YEA18GSABNEN	237	17.5	-10	60	130	345	90	94	1.5
1"	12 bar, relieving, gauge Combined manual/semi auto drain	P3YEA18GSCBNFN	237	17.5	-10	60	130	345	90	94	1.5
1"	12 bar relieving, gauge, auto drain	P3YEA18GSABNFN	237	17.5	-10	60	130	345	90	94	1.5

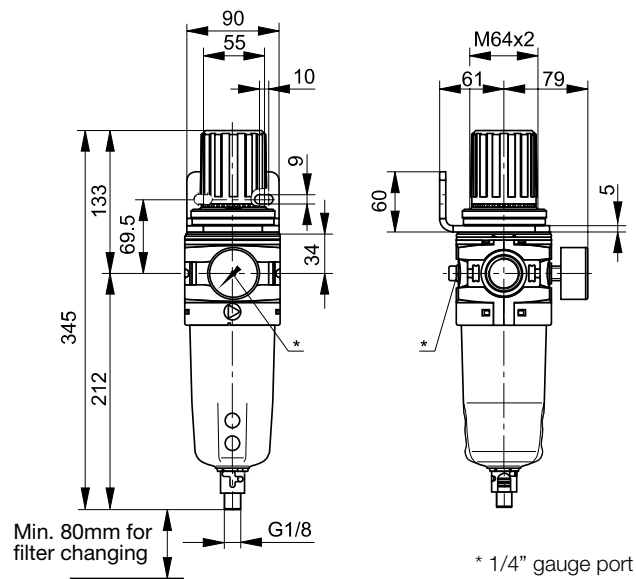
* flow with 10 bar inlet pressure, 6,3 bar set pressure and 1 bar pressure drop.

Technical Information

Fluid:	Compressed air
Maximum inlet pressure*:	17.5 bar
Temperature range*:	
Auto drain :	-10°C to +60°C
Combined drain :	-40°C to +60°C
Particle removal:	5 micron and 40 micron
Air quality:	Within ISO 8573-1 : 1991 Class 3 and 5 (particulates) Within ISO 8573-1 : 2001 Class 6 and 7 (particulates)
Typical flow with 10 bar inlet pressure 6,3 bar set pressure and 1 bar pressure drop 1" size	237 dm ³ /s
Manual/Semi-auto drain:	0,8 bar bowl pressure to close drain G1/8" thread
Auto drain:	
bowl pressure to close drain	0.8 bar
Operating range	0.8 to 17.5 bar
manual override facility (depress pin)	Ø 10mm brass connection
Bowl sump capacity:	130 cm ³
Gauge ports (x 2):	1/4"

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C

Dimensions (mm)



Service kits

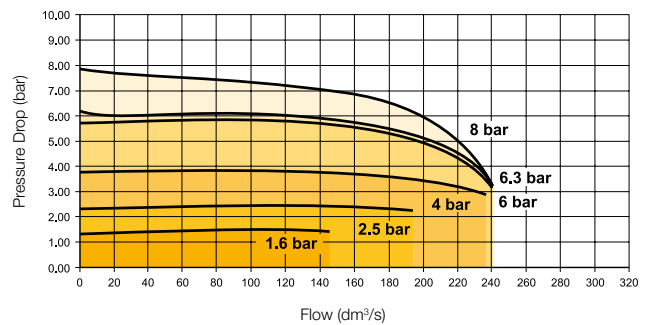
Description	Order code
5 micron element kit	P3YKA00ESE
40 micron element kit	P3YKA00ESG
Bowl kit with combined manual/semi auto drain	P3YKA00BSC
Bowl kit with auto drain	P3YKA00BSA
Key Lock Kit	P3XKA00AS
Diaphragm kit (relieving type)	P3YKA00RR
Diaphragm kit (non-relieving type)	P3YKA00RN
Angle bracket + metal lock ring	P3YKA00MS
Panel mount nut	P3YKA00MM

Material Specification

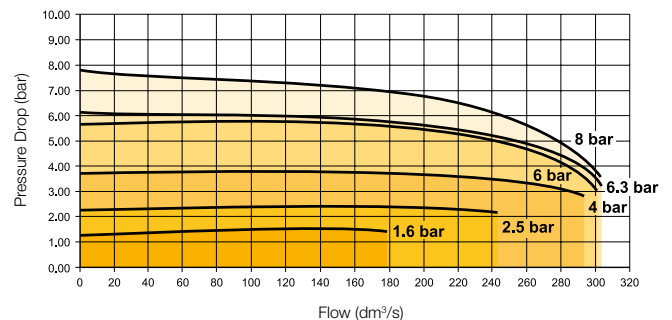
Body:	Aluminium
Sight glass:	Polypropylene
Body cover:	ABS
Element:	Sintered polypropylene
Seals:	Nitrile NBR
Drains:	Manual / Semi-auto: Acetal Automatic: PA / Brass connection
Bonnet:	Glass filled polyamide
Control knob:	Glass filled polyamide
Valve:	Brass / NBR
Screws:	Steel/ zinc plated

Flow characteristics

(3/4) 40 Micron Filter/Regulator



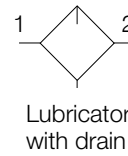
(1") 40 Micron Filter/Regulator



Lubricator

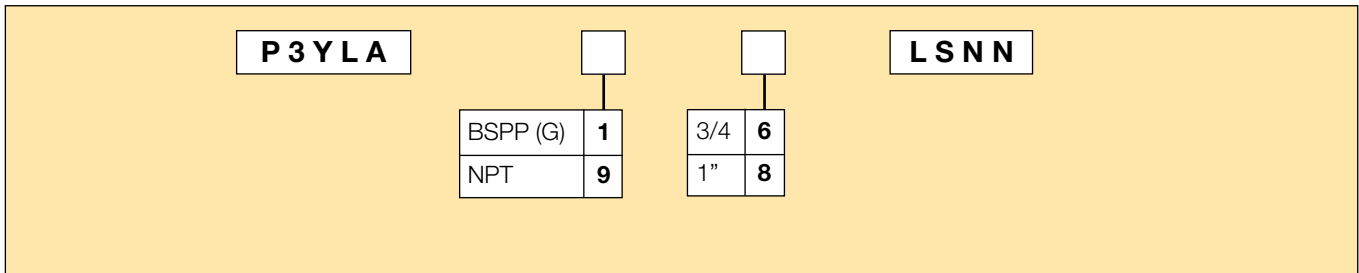


Symbols



- Integral 3/4 or 1" ports (BSPP & NPT)
- Robust but lightweight aluminium construction
- Proportional oil delivery over a wide range of air flows.
- Possible to fill under system pressure eliminating down time
- Large oil reservoir

Options:



Port size	Description	Order Code	Flow dm ³ /s *	Max bar	Min temp °C	Max temp °C	Bowl capacity cm ³	Height mm	Width mm	Depth mm	Weight kg
3/4	Oil mist, fill under pressure	P3YLA16LSNN	162	17.5	-10	60	500	247	90	94	0.8
1"	Oil mist, fill under pressure	P3YLA18LSNN	184	17.5	-10	60	500	247	90	94	0.8

* flow with 6,3 bar inlet pressure and 0,5 pressure drop.

Technical Information

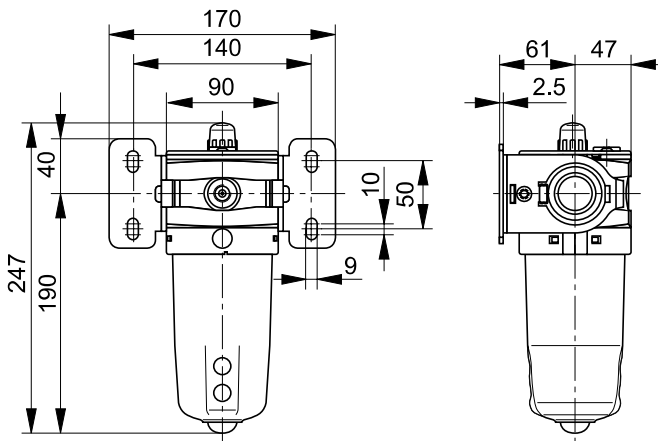
Fluid:	Compressed air
Maximum inlet pressure*:	17.5 bar
Temperature range*:	-10°C to +60°C

* Air supply must be dry enough to avoid ice formation at temperatures below +2° C
 Low flow start point (lubrication pick-up): at 6.3bar inlet pressure 0.5 dm³/s
 Typical flow with 6.3bar inlet pressure and 0.7 bar pressure drop: 184 dm³/s

Material Specification

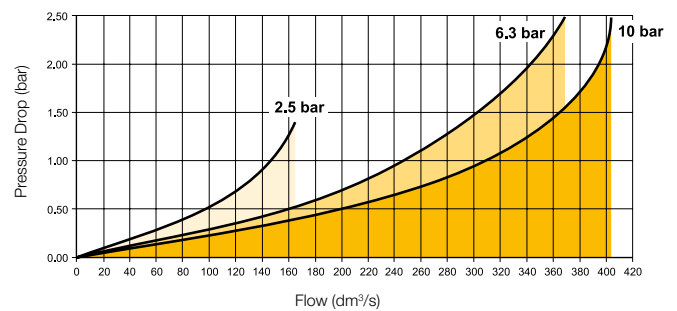
Body:	Aluminium
Bowl sight glass:	Polypropylene
Sight dome:	Polyamide
Lubricator cover:	ABS
Bayonet support:	Nylon
Seals:	Nitrile NBR

Dimensions (mm)

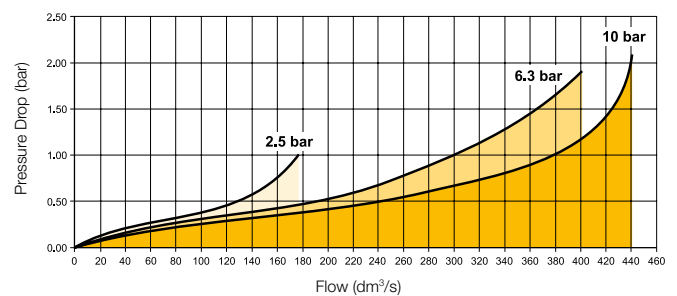


Flow characteristics

(3/4) Lubricator



(1") Lubricator



Service kits

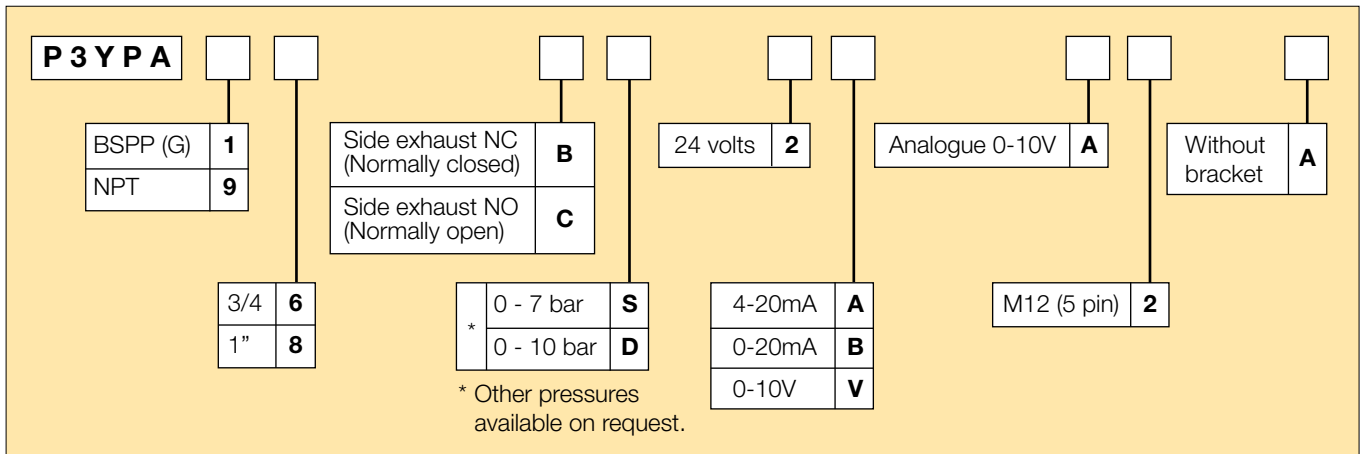
Description	Order code
Bowl kit	P3YKA00BSN
Refill plug	P3YKA00PL
Lubricator Oil	P3YKA00PPBB

Proportional Pressure Regulator



- Integral 3/4 or 1" ports (BSPP & NPT)
- Accurate output pressure
- Very fast response times
- Robust but lightweight design.

Options:



Popular options:

Port size	Description	Order Code	Control signal	Output signal	Output pressure	Weight kg
3/4	Normally closed	P3YPA16BD2VA2A	0 - 10 V	0 - 10 V	0 - 10 bar	1.2
1"	Normally closed	P3YPA18BD2VA2A	0 - 10 V	0 - 10 V	0 - 10 bar	1.2

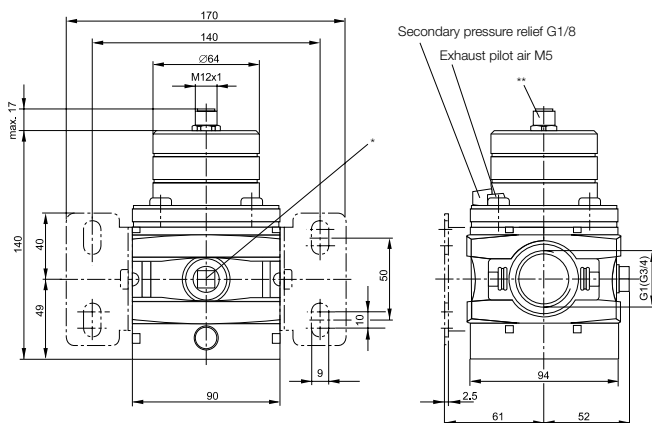
Technical Information

Operating pressure range	P ¹ min	1 bar
Inlet pressure ¹⁾	P ¹ max	16 bar
Operating pressure range	P ² min	0.2 bar
Outlet pressure	P ² max	10 bar
Operating Temperature	0°C to +50°C	
Maximum Flow	Qn	l/min 20000
		m ³ /h 1200
Hysteresis	P ² max	< 1%
Repeatability	P ² max	< 0.5%
Sensitivity	P ² max	< 0.5%
Linearity	P ² max	< 1%
Nominal voltage	U _n	V DC 24V = ±10%
Residual ripple	10%	
Power consumption	I _{Bmax}	0.15 A
Set value input	U _w	V 0 - 10
	I	mA 0 - 20
		mA 4 - 20
Input resistance	R _E	243 K Ω
Actual valve output	U _x	0 - 10 V
Ouput current	I _{Amax}	10 mA
Degree of protection	IP65 to DIN 40050, EN 60529	

¹⁾ p₁ > p₂ + 10% p₂

²⁾ at p₁ - 10 bar to p₂ - 6.3 bar

Dimensions (mm)



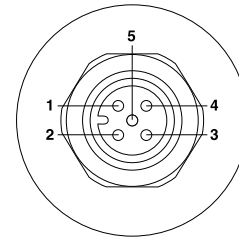
* Two opposite gauge ports G1/4, plug screw mounted

** Connection for 5-pin plug M12 x 1

Material Specification

Housing:	Aluminium
Pilot valve booster:	Brass / NBR composite aluminium
Standard seals:	NBR
Body cover screws:	Steel / zinc plated

Connection diagram



Connector M12 x 1

Pin 1:
 Power supply
 Plus +24 V DC ± 10%
 0.15 A
 Residual ripple 10%

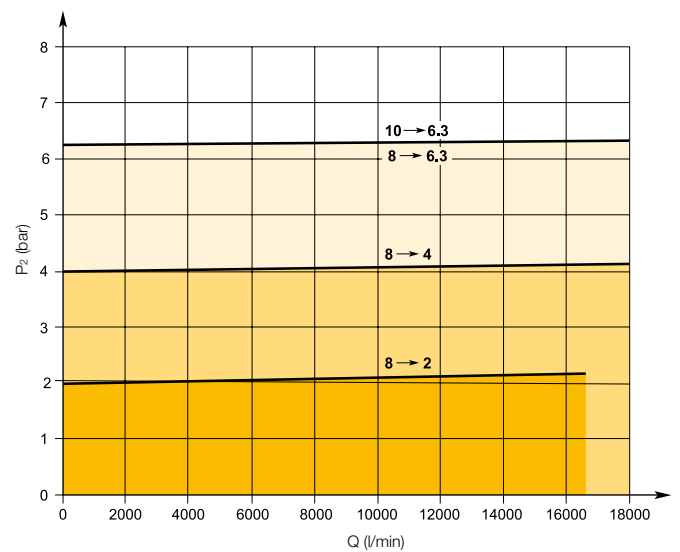
Pin 2:
 Power supply 0 V
 Reference and mass capacity
 for set value and actual value

Pin 3:
 Set value input
 0 - 10 V

Pin 4:
 0 V set signal
 (connected on board
 with pin 2 as standard)

Pin 5:
 Analogue actual value output
 0 - 10 V
 Tolerance ± 0.15 V

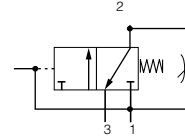
Flow characteristics



Combined Soft Start Dump Valve and Remote Operated Dump Valve



Symbols



- Modular design with 3/4 & 1" integral ports (BSPP or NPT)
- Provides for the safe introduction of pressure
- Automatically dumps downstream pressure on the loss of pilot signal
- Adjustable slow start
- Solenoid or air pilot options
- High flow & exhaust capability

P3Y Series Combined Soft Start/Dump Valves, provide for the safe introduction of pressure to machines or systems. Soft Start/Dump Valves when set, allow the pressure to gradually build to the set point before fully opening to deliver full flow at line pressure.

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling when air pressure is introduced at machine or system start up.

Options:

P3YTA					N		Solenoid type only		
BSPP (G)	1		External air pilot	P	None (operator is fitted to valve)	0		Solenoid / coil not fitted	000
NPT	9		Solenoid pilot	S	30mm CNOMO coil (Form connection)	A		24V DC	2CN
					22mm coil (Form connection)	B			
		3/4	30mm operator	C	30mm CNOMO coil (M12 connection)	D			
		1"	Threaded air pilot	P	22mm coil (M12 connection)	E			
For ATEX Order:									
P3YTA			PPNX						

Combined soft start dump valve

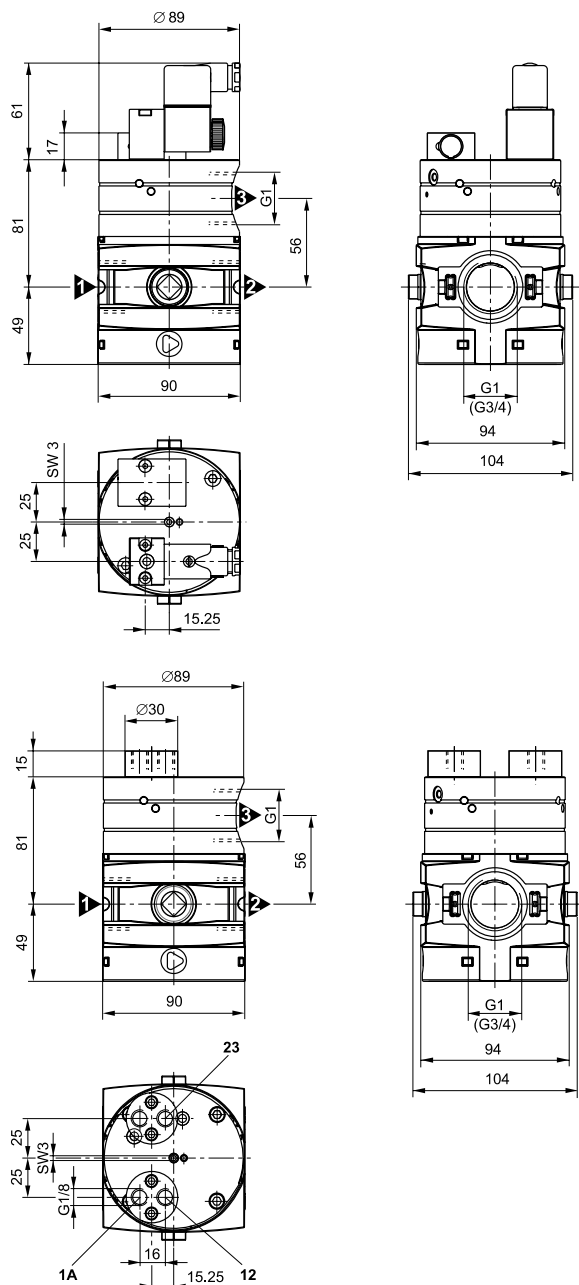
Port size	Description	Order Code	Flow dm ³ /s	Max bar	Min temp °C	Max temp °C	Height mm	Width mm	Depth mm	Weight kg
3/4	Solenoid operated (not included)	P3YTA16SCN0000	175	16	-10	60	130	90	104	1.5
3/4	24VDC 22mm coil	P3YTA16SCNB2CN	175	10	-10	60	191	90	104	1.6
3/4	Air pilot operated	P3YTA16PPN	175	17.5	-10	60	145	90	104	1.4
3/4	24vDC 30mm coil	P3YTA16SCNA2CN	175	16	-10	60	130	90	104	1.6
1"	Solenoid operated (not included)	P3YTA18SCN0000	200	16	-10	60	130	90	104	1.5
1"	24VDC 22mm coil	P3YTA18SCNB2CN	200	10	-10	60	191	90	104	1.6
1"	Air pilot operated	P3YTA18PPN	200	17.5	-10	60	130	90	104	1.4
1"	24vDC 30mm coil	P3YTA18SCNA2CN	175	16	-10	60	130	90	104	1.6

Technical Information

Fluid:	Compressed air	
Max. pressure solenoid operated 22mm coil:	10 bar	
Max. pressure solenoid operated 30mm coil:	16 bar	
Minimum operating pressure:	2 bar	
Temperature range* Solenoid operated:	-10° to + 60° C	
Temperature range* Air Pilot operated:	-10° to + 60° C	
Air Pilot port:	1/8"	
Exhaust port:	1"	
Gauge port:	1/4"	
Typical flow with 6.3bar inlet pressure and 1 bar pressure drop:	3/4"	175 dm ³ /s
	1"	200 dm ³ /s

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C
 Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure

Dimensions (mm)

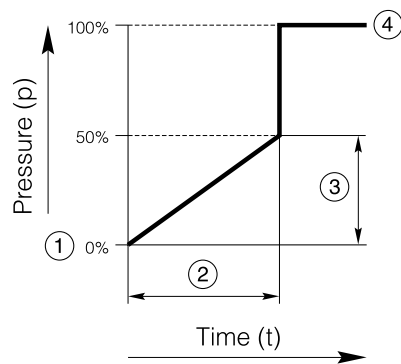


Material Specification

Body:	Aluminium
Body cover:	ABS
Valve:	Brass / NBR composite
Pilot valve booster:	Aluminium
Seals:	Nitrile NBR

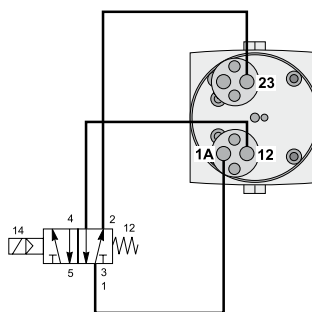
Note: For solenoid coil and cable plug options see page 30.

Flow characteristics

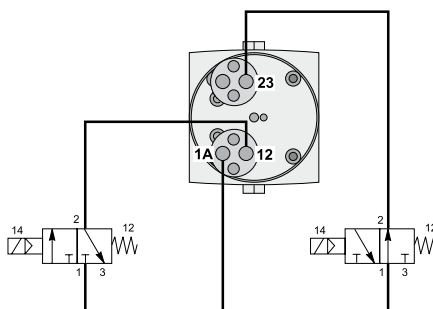


- ① Start signal
- ② Switching time delay
- ③ Gradual pressure build up
- ④ Operating pressure $p^2 (=p^1)$

Combined start/stop function



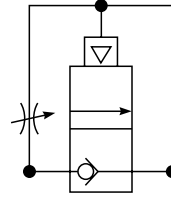
Combined start/stop function with acknowledgement



Soft Start Valve

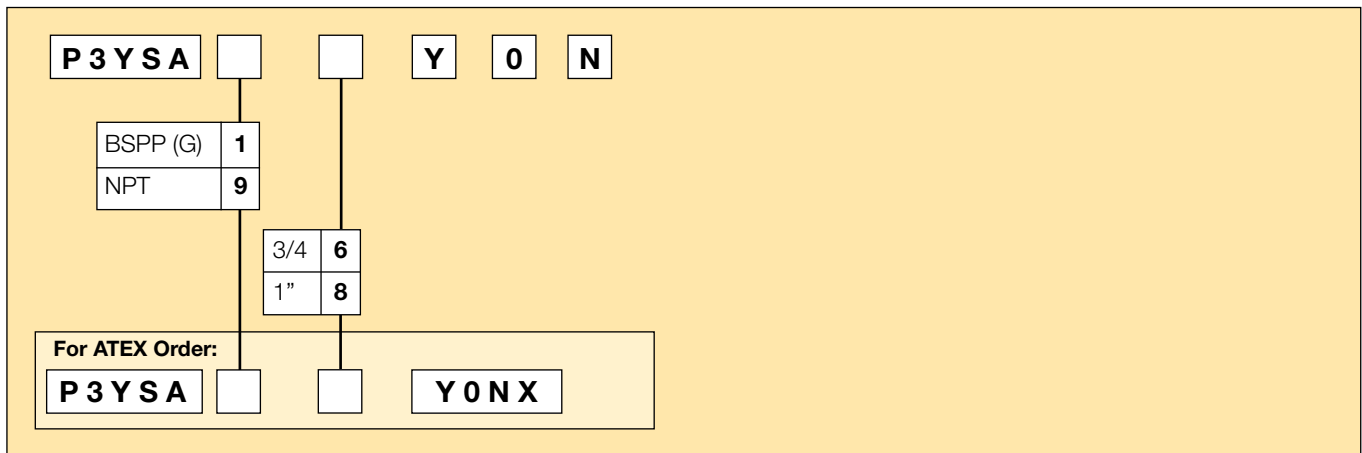


Symbols



- Integral 3/4" or 1" ports
- Smooth start-up of pneumatic system
- Air pilot operation
- Adjustable slow start
- High flow

Options:



Soft start valve

Port size	Description	Order Code	Flow dm ³ /s	Max bar	Min temp °C	Max temp °C	Height mm	Width mm	Depth mm	Weight kg
3/4	Soft start valve	P3YSA16Y0N	153	17.5	-10	60	85	90	97	0.8
1"	Soft start valve	P3YSA18Y0N	180	17.5	-10	60	85	90	97	0.8

Technical Information

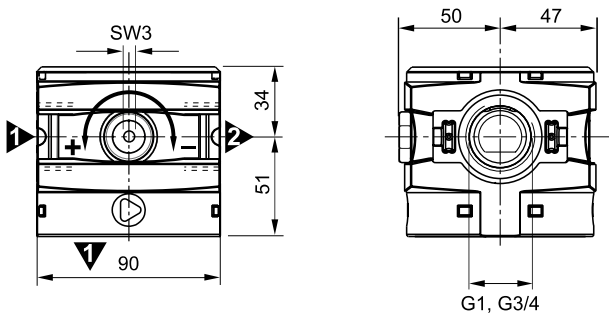
Fluid:	Compressed air
Maximum pressure Air Pilot operated:	17.5 bar
Minimum operating pressure:	2 bar
Temperature range* Solenoid operated:	-10° to + 60° C
Temperature range* Air Pilot operated:	-10° to + 60° C
Typical flow with 6.3bar inlet pressure and 1 bar pressure drop:	180 dm ³ /s

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C
 Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure

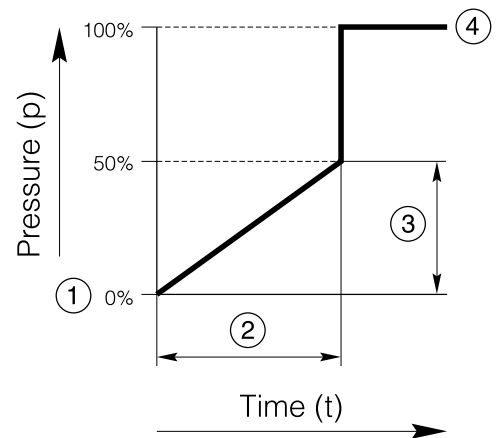
Material Specification

Body:	Aluminium
Body cover:	ABS
Valve:	Brass / NBR composite
Pilot valve booster:	Aluminium
Seals:	Nitrile NBR

Dimensions (mm)



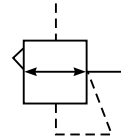
Flow characteristics



- ① Start signal
- ② Switching time delay
- ③ Gradual pressure build up
- ④ Operating pressure $p^2 (=p^1)$

Pilot Operated Regulator

Symbol



- Integral 3/4 or 1" ports (BSPP & NPT)
- Pilot controlled regulators can be mounted 'out of reach' with pilot regulator installed in a convenient location
- Constant pilot bleed control for accurate pressure control
- Balanced poppet provides quick response
- High flow

Options:

P 3 Y	R A			B P P N
		BSPP (G) 1	G3/4 6	
		NPT 9	G1 8	

Pilot Operated Regulator

Port size	Description	Order Code	Flow dm ³ /s	Max bar	Min temp °C	Max temp °C	Height mm	Width mm	Depth mm	Weight kg
3/4	Pilot operated regulator	P3YRA16BPPN	333	17.5	-10	60	105.5	90	90	1.2
1"	Pilot operated regulator	P3YRA18BPPN	340	17.5	-10	60	105.5	90	90	1.2

* Flow with 10 bar inlet pressure, 6.3 bar set pressure and 1 bar pressure drop.

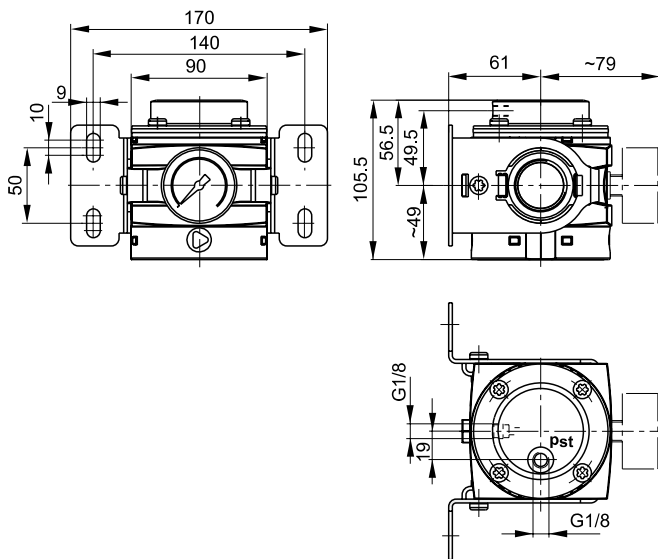
Technical Information

Flow Capacity:	3/4	333 dm ³ /s
	1"	340 dm ³ /s
Operating Temperature:	-10°C to +60°C	
Maximum Supply Pressure:	17.5 bar	
Weight (g):	3/4	1.2 kg
	1"	1.2 kg

Material specification:

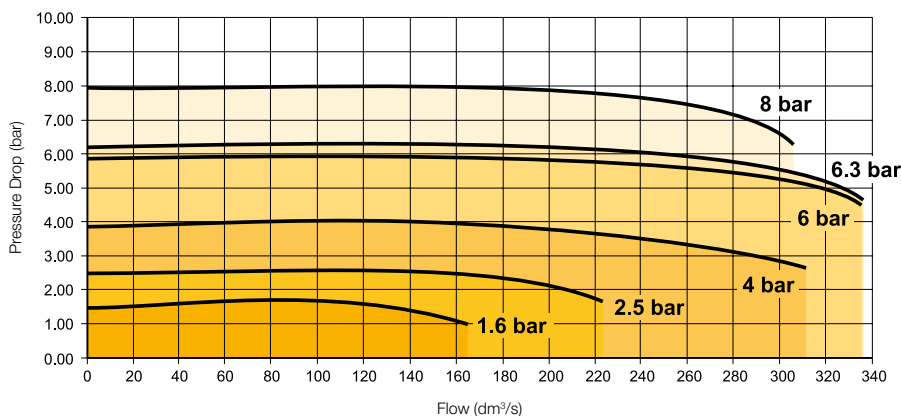
Body:	Aluminium
Body cover:	ABS
Seals:	Nitrile NBR
Screws:	Zinc plated steel
Valve:	Brass / NBR composite
Pilot valve booster:	Aluminium

Dimensions (mm)



Flow characteristics

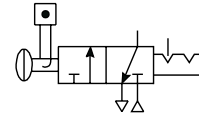
Pilot Operated Regulator



Modular Ball Valve



Symbols



- Positive bubble tight shut-off.
- 90° turn handle to prevent unauthorised adjustment.
- Padlockable (up to 6 times).
- When the inlet pressure is turned off the downstream vents through the exhaust port.

P3Y Series Ball Valves provide shut off line pressure with a non-sticking 90° turn handle to prevent unauthorised adjustment. When the inlet pressure is turned off the downstream vents through the exhaust port.

Options:

P 3 Y	V A			L B N	
		BSPP (G)	1	3/4"	6
		NPT	9	1"	8

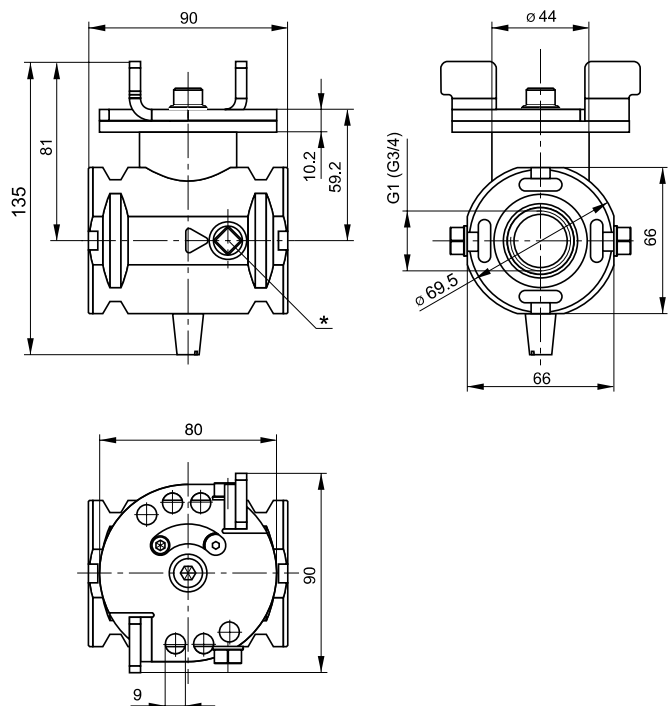
Technical Information

Flow Capacity:	3/4	333 dm ³ /s
	1"	333 dm ³ /s
Operating Temperature:	-10°C to +60°C	
Maximum Supply Pressure:	17.5 bar	
Weight (kg):	3/4	1.1
	1"	1.1

Material specification:

Body:	Aluminium
Valve ball:	Brass / Nickle plated
Handle:	Aluminium
Seals:	Nitrile NBR
Exhaust silencer:	Sintered bronze

Dimensions (mm)



Modular Manifold



P3Y Series Manifolds, provide up to 4 extra outlet ports, they may be assembled at any position in a combination e.g. before the lubricator to provide oil free take off or at the end of a combination to provide extra outlet ports.

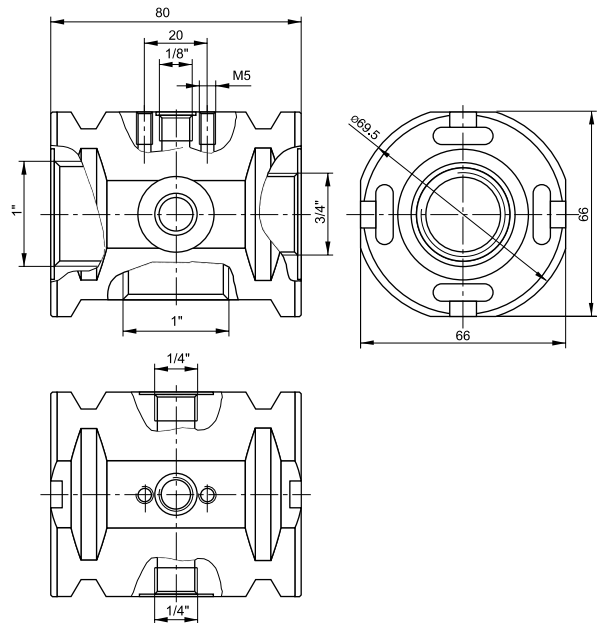
Thread type	Order code
BSPP	P3YMA1V0N
NPT	P3YMA9V0N

Inlet port	Top	Bottom	Front and Back
3/4"	1/8"	1"	1/4"
1"	1/8"	1"	1/4"

Material specification:

Body:	Aluminium
Weight (kg):	0.7

Dimensions (mm)



Optional Port Block Kits



- To change port sizes Port Block Kits are available, they are attached to any unit utilising the connecting kit.
- Allows assemblies to be removed from a hard piped system.

Options:

P 3 Y K A	<input type="checkbox"/>	<input type="checkbox"/>	C P
BSPP (G)	1	1 1/4"	A
NPT	9	1 1/2"	B

Material specification:

Body:	Aluminium
Weight (kg):	0.65

Solenoid coils with Din A or Industrial B connection

Voltage	30mm x 30mm Order code DIN A Standard	Weight (Kg)	22mm x 30mm Order code Industrial B standard	Weight (Kg)
Direct current				
12V DC	P2FCA445	0.105	P2FCB445	0.093
24V DC	P2FCA449	0.105	P2FCB449	0.093
48V DC	P2FCA453*	0.105	P2FCB451	0.093
Alternative current				
12V 50/60Hz	P2FCA440	0.105	P2FCB440	0.093
24V 50/60Hz	P2FCA442	0.105	P2FCB442	0.093
48V 50/60Hz	P2FCA469#	0.105		
110V 50Hz, 120V 60Hz	P2FCA453	0.105	P2FCB453	0.093
230V 50Hz, 230V 60Hz	P2FCA457	0.105	P2FCB457	0.093

* P2FCA453 is compatible with 110 V AC and 48 V DC

P2FCA469 is 24 V DC 6.8W or 48 V 50Hz 9.9 VA

Solenoid coils with M12 connection

Voltage	Order code Form A 30 x 30	Weight (Kg)	Order code Form B 22 x 30	Weight (Kg)
Direct current				
24V DC	P2FC6419	0.065	P2FC7419	0.065

Accessories

Description	Connection	Weight (kg)	Order code	
Panel mounting nut (Aluminium)		0.70	P3YKA00MM	
Neck mounting bracket kit		3.75	P3YKA00MS	
Wall mounting brackets		0.2	P3YKA00CW	
P3Y connecting kit		0.05	P3YKA00CB	
Regulator & Filter/Regulator - Key Lock Kit		0.05	P3XKA00AS	
Pressure gauge	0 to 10 bar 0 to 16 bar	1/4" 1/4"	KG8012-00 KG8013-00	
Lubricator Oil	VG32 - 1 litre	0.92	P3YKA00PPBB	
Connector O-ring kit	Qty: 5		P3YKA08CY	

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